25 children during the Industrial Revolution were half fed to work

26 children were locked to work 16 hours a day; they were so overworked they had no appetite

50 it was white slaves who built up America in the 17th century

72 the kidnapping of English children into slavery in America was legalized during the first quarter of the  $17^{\rm th}$  century. Children of poor parents and orphans were targeted seen as a "plague"

77 in a pamphlet in 1680 over 10,000 poor white children were sold into slavery every year

90 as much as 80% of white slaves died from extreme heat being shipped through a ship down South